## **QMSR** transition checklist

Looking to adapt your medical device quality management system from the requirements of the FDA's legacy QSR to its new, ISO 13485-aligned QMSR?

Use this checklist to understand and work through the new requirements going into force when the QMSR goes live on February 2, 2026.

QS Regulation	ISO 13485:2016	QMSR Final Rule
Subpart A- General Provisions	Clause 1. Scope Clause 4. Quality Management System	
Subpart B- QS Requirements	Clause 4. Quality Management System Clause 5. Management Responsibility Clause 6. Resource Management Clause 8. Measurement, Analysis, & Improvement	Requirements substantively similar
Subpart C- Design Controls	Clause 7. Product Realization	1
Subpart D- Document Controls	Clause 4. Quality Management System	Differences addressed in 820.35
Subpart E- Purchasing Controls	Clause 7. Product Realization	
Subpart F- Identification and Traceability	Clause 7. Product Realization	1
Subpart G- PP&C	Clause 4. Quality Management System Clause 6. Resource Management Clause 7. Product Realization	
Subpart H- Acceptance Activities	Clause 7. Product Realization Clause 8. Measurement, Analysis, & Improvement	Requirements substantively similar
Subpart I- Nonconforming Product	Clause 8. Measurement, Analysis, & Improvement	1
Subpart J- CAPA	Clause 8. Measurement, Analysis, & Improvement	1
Subpart K- Labeling and Packaging Control	Clause 7. Product Realization	Differences addressed in 820.45
Subpart L- Handling, Storage, Distribution, and Installation	Clause 7. Product Realization	Requirements substantively similar
Subpart M- Records	Clause 4. Quality Management System	
Subpart N- Servicing	Clause 7. Product Realization	Differences addressed in 820.35
Subpart O- Statistical Techniques	Clause 7. Product Realization Clause 8. Measurement, Analysis, & Improvement	Requirements substantively similar

Background reading: familiarizing yourself with the QMSR's new sections		
	Section 820.7: Incorporation by reference	
	Section 820.10: QMS requirements	
	Section 820.35: Control of records	
	Section 820.45: Device labeling & packaging controls	



Definitions & terminology		
	Replace Device Master Record (DMR), Design History File (DHF) and Device History Record (DHR) with Medical Device File (MDF)	
	Replace old DMR requirements with ISO 13485 Clause 4.2.3 adherence	
	Replace old DHF requirements with ISO 13485 Clause 7.3 adherence	
	Replace old DHR requirements with ISO 13485 Clause 7.5.1 adherence	
	Rewrite risk statements and processes to incorporate broader definition of risk, incorporating regulatory compliance risk, borrowed from ISO 14971	
	Keep using legacy FDA definitions of 'device', 'labeling' and 'manufacturing' (these override ISO definitions)	
	QMS requirements	
	Reporting: combine requirements of 21 CFR 803 and ISO 13485 Clause 8.2.3	
	Advisory notices: combine requirements of 21 CFR 806 and ISO 13485 Clauses 7.2.3 / 8.2.3 / 8.3.3	
	Traceability & tracking: combine requirements of 21 CFR 821 and ISO 13485 Clause 7.5.9	
	Identification & UDI: combine requirements of 21 CFR 830 and ISO 13485 Clause 7.5.8	
	Design controls: replace 21 CFR 820.30 requirements with ISO 13485 Clause 7.3 design & development requirements	
	Create a quality manual	
	Control of records	
	Ensure ISO 13485 Clause 4.2.5 requirements are met alongside 820.35 requirements	
	Add date/signature to approval processes	
	Replace CAPA processes with ISO 13485 Clauses 8.5.2 and 8.5.3 requirements	
	Ensure complaint records include associated CAPA records	
	Ensure complaints involving device/packaging/labeling failures are investigated	
	Build centralized complaint procedures and coordinating unit to ensure standardized complaint handling	
Device labeling & packaging controls		
	Ensure ISO 13485 7.5.1(e) requirements are met alongside 820.45 requirements	
	Build processes to meet QMSR's extra requirements for packaging, labeling and labeling inspection	
	Ensure manual checks of label samples before release (pure automation not accepted)	





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